# **Prototype Specifications**

Geocup: the hot cup with cool zones. (geocup.com)

"Grasp the cool zones, press tab above thumb and sip safely."

### Geocup, v.1: Prototype Specifications

- Premier sizes of the paper cup with cool zones: 12, 16 & 20 ounce cups.
- 8-port safety-sip plastic lid—one size fits all.
- A. Kraft cupstock specifications: chlorine-free, 100% virgin "tree farm" fiber\*
  - Sidewall: 14 pt., 46#, PE coated one-side†
  - Bottom: 12 pt., 46#, PE coated one-side†
  - Sidewall strips: micro-flute corrugated (recycled) paperboard type 'G', 34 pt.
  - Strip attachments: a.) cold glue attachment–polyvinylacetate (PVA) and/or
    - b.) heat seal attachment-micro-flute liner laminated w/LLPE film

#### B. 12, 16 & 20-ounce cup specifications:

- Rim diameter: 3.508"
- Standing height: variable
- Total board thickness at tactile strips: 0.050".
- Sidewall angle: 6° (+/-)
- Manufactured clearance: variable
- Bottom depth: variable
- Rim offset: 0.0260"
- Bottom offset: 0.125" (+/-)

## C. Sidewall printing:

• Non-toxic printing inks

#### D. 8-port safety-sip lid:

- Lids currently manufactured by Buckell Plastic Co., Inc.
- Polystyrene (PS) used for the lids (0.14") is a totally chlorine-free resin.
- \* Full production cupstock to be unbleached 50/50 fiber blends. The target mix for these alternative blends is 50% post-consumer recycled fibers and 50% non-wood and/or "tree farm" fibers.
- † Polyethylene (PE) film used for the cups (.075") is a totally chlorine-free resin.

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